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Apply Continuous Bead (start 1.2" from either end) of Dow Corning 795 Gray Sealant Adhesive where indicated.

Align Aluminum Face Extrusion with Gasket material in front of Base extrusion. Using the palm of your hand or rubber mallet, gently tap Aluminum Face extrusion onto the Aluminum base extrusion. When installing, exercise care not to damage face extrusion.